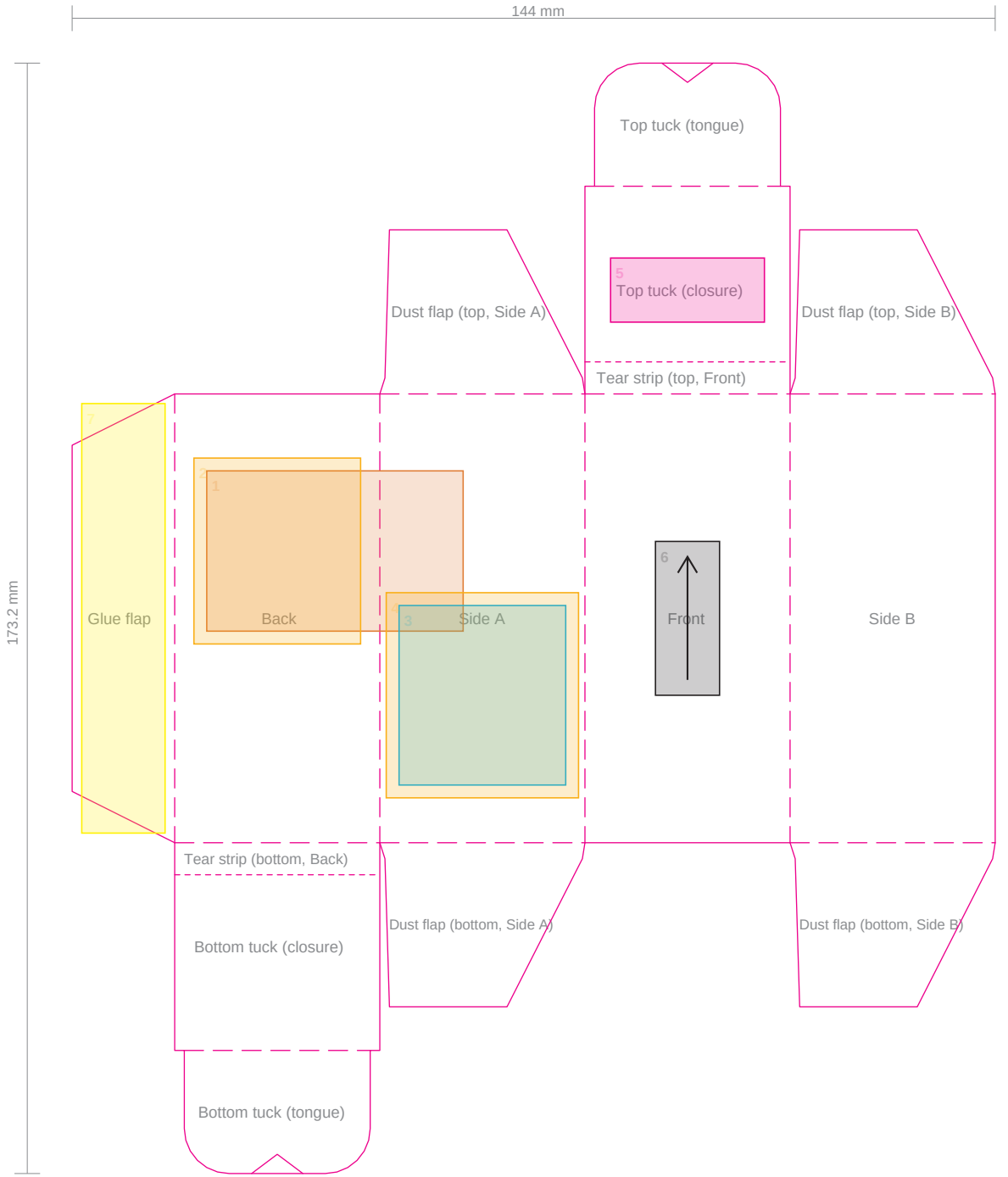



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# Vial carton 1 × 10R vial, Italy

PA-CT-017 · Folding carton
Style: ECMA A20.20.03.01 + tamper-evident closure
Die extent: 144 × 173.2 mm (TrimBox)
Market: IT

Separations: Dieline (cut solid, crease 3/1.5 mm, perf 0.8/0.8 mm), Kiss cut, Technical, TP … — all non-printing, overprint.

## Technical profile: Italy · bollino + 2D code

IT market: IPZS bollino, national 2D code, online coding

**1 IPZS bollino 40 × 25 [Bollino area (IT)]**
40 × 25 mm at 21 / 63.6 · Content: Bollino (DM 20 May 2025) · Method: Applied on the line by labeller
Flat panel area, no creases, no embossing.

**2 Bollino window (no varnish) [Varnish-free area]**
26 × 29 mm at 19 / 61.6
Bollino 40 × 25 mm plus 2 mm tolerance each side.

**3 National 2D code + HRI [Serialisation (2D + HRI)]**
26 × 28 mm at 51 / 84.6 · Content: Data Matrix per Italian rules (AIC-based product code) · Method: Thermal inkjet
Check the transition rules (stabilisation period to 8 Feb 2027).

**4 Unvarnished coding window [Varnish-free area]**
30 × 32 mm at 49 / 82.6

**5 Lotto / Scad. / prezzo [Variable data / coding]**
24 × 10 mm at 84 / 30.4 · Content: LOTTO, SCAD., price if required · Method: Inkjet

**6 Reading direction [Reading direction]**
10 × 24 mm at 91 / 74.6 · Direction: up

**7 Side seam glue [Glue area]**
13 × 67 mm at 1.5 / 53.1

Sample: parametric reconstruction of a standard style. Not a supplier die — not for production.
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