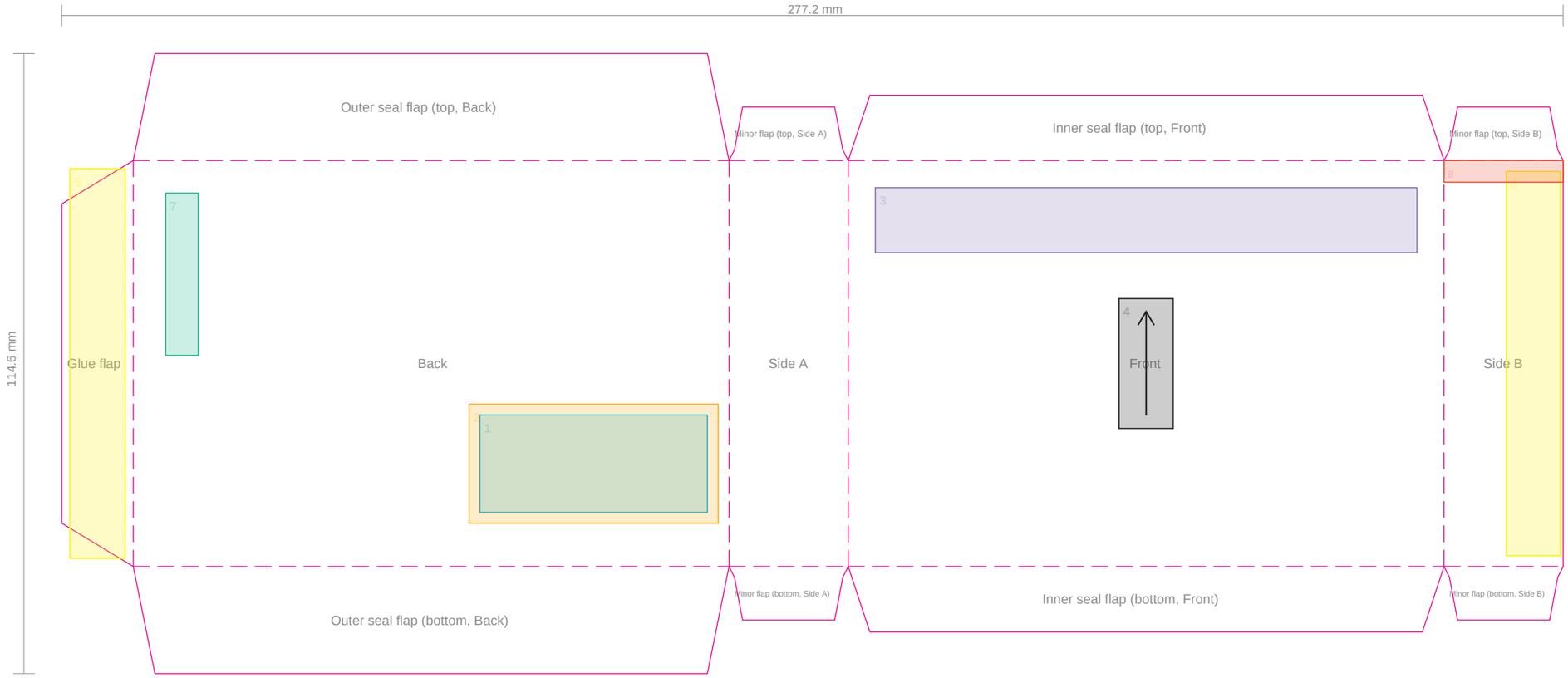


packart.dev · Dieline catalogue

Ampoule carton 5 × 1 ml, seal end

PA-CT-012 · Folding carton

Style: Seal end carton

Die extent: 277.2 × 114.6 mm (TrimBox)

Market: EU

Separations: Dieline (cut solid, crease 3/1.5 mm, perf 0.8/0.8 mm), Kiss cut, Technical, TP … — all non-printing, overprint.

Technical profile: EU FMD · inkjet coding

EU FMD (Reg. 2016/161): UI + ATD, online TIJ

1 UI: GS1 DataMatrix + HRI [Serialisation (2D + HRI)]

42 × 18 mm at 77.2 / 66.8 · Content: GTIN (01) · SN (21) · LOT (10) · EXP (17) · Method: Thermal inkjet, 600 dpi · Module / x-dim (mm): 0.40 · Quiet zone (mm): 1

Code min. 10 × 10 mm. HRI next to the code in the order GTIN/PC, SN, LOT, EXP.

2 Unvarnished coding window [Varnish-free area]

46 × 22 mm at 75.2 / 64.8 · Method: Knock out varnish and primer

Window 2 mm larger than the print area on all sides.

3 Braille: name + strength [Braille]

100 × 12 mm at 150.2 / 24.8 · Content: Product name and strength · Method: Marburg Medium, blind emboss

Keep 6 mm from creases and 3 mm from the coding window.

4 Reading direction: top closure up [Reading direction]

10 × 24 mm at 195.2 / 45.3 · Direction: up

Front text reads with the top tuck at the top.

5 Side seam glue [Glue area]

10.2 × 72 mm at 1.5 / 21.3 · Method: Cold glue, 2 lines

No ink, no varnish on the glue flap.

6 Glue contact (inside of Side B) [Glue area]

10 × 71 mm at 266.7 / 21.8

Matching unvarnished strip on the inside of the joint (reverse side).

7 Pharmacode (Laetus) [Barcode / Pharmacode]

6 × 30 mm at 19.2 / 25.8 · Content: Pharmacode, component ID · Module / x-dim (mm): 0.5 / 1.5 · Direction: up

Bars perpendicular to the machine direction; read on the folder-gluer.

8 Strength colour band [Visual edge mark / colour code]

22 × 4 mm at 255.2 / 19.8 · Colour: Pantone per strength

Band bleeds over the top crease so it is visible on the closed carton.

Sample: parametric reconstruction of a standard style. Not a supplier die — not for production.

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