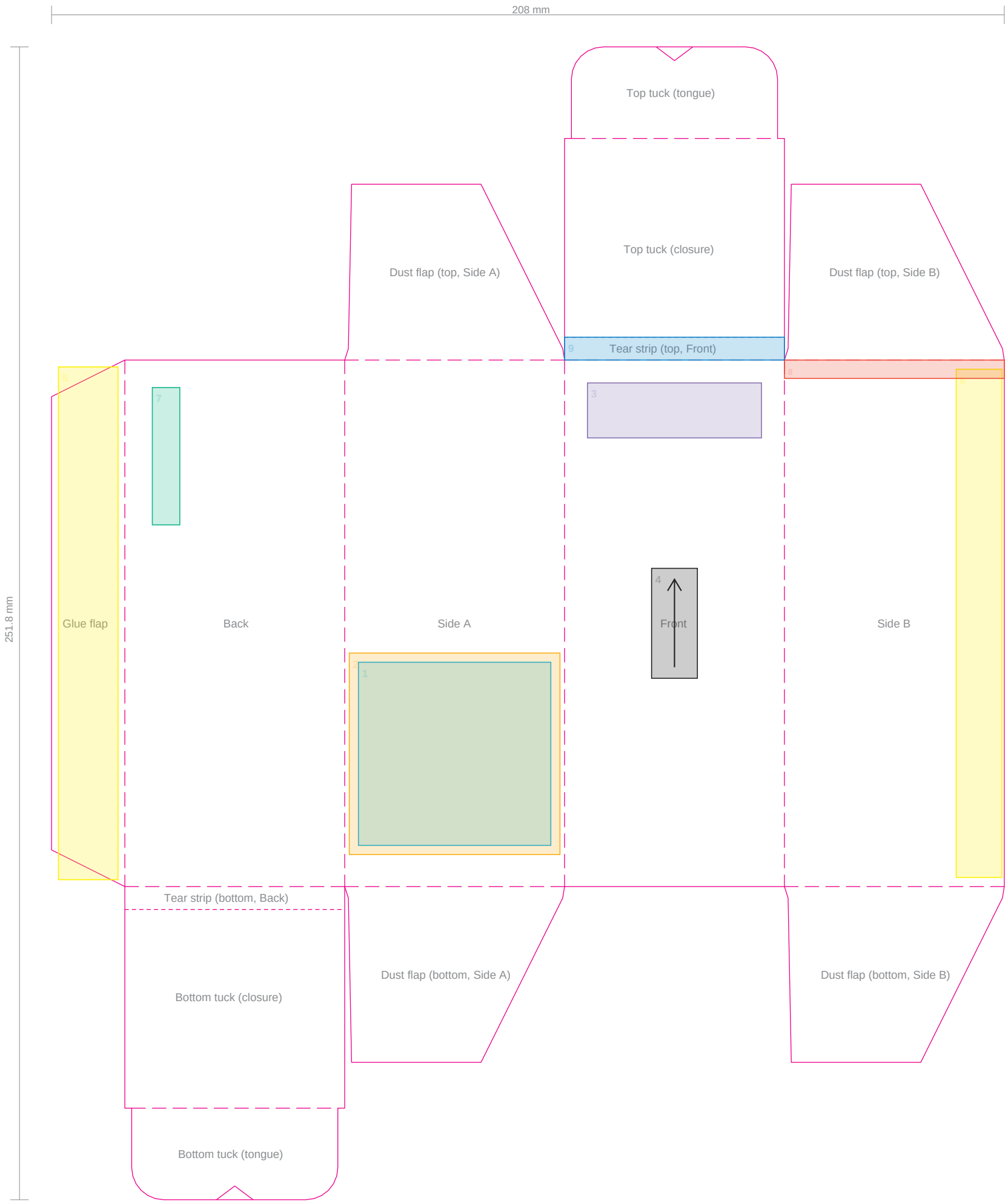


packart.dev · Dieline catalogue

Syrup bottle carton 100 ml, tamper-evident

PA-CT-008 · Folding carton
Style: ECMA A20.20.03.01 + tamper-evident closure
Die extent: 208 × 251.8 mm (TrimBox)
Market: EU

Separations: Dieline (cut solid, crease 3/1.5 mm, perf 0.8/0.8 mm), Kiss cut, Technical, TP … — all non-printing, overprint.

Technical profile: EU FMD · inkjet coding

EU FMD (Reg. 2016/161): UI + ATD, online TIJ

1 UI: GS1 DataMatrix + HRI [Serialisation (2D + HRI)]
42 × 40 mm at 67 / 134.4 · Content: GTIN (01) · SN (21) · LOT (10) · EXP (17) · Method: Thermal inkjet, 600 dpi · Module / x-dim (mm): 0.40 · Quiet zone (mm): 1
Code min. 10 × 10 mm. HRI next to the code in the order GTIN/PC, SN, LOT, EXP.

2 Unvarnished coding window [Varnish-free area]
46 × 44 mm at 65 / 132.4 · Method: Knock out varnish and primer
Window 2 mm larger than the print area on all sides.

3 Braille: name + strength [Braille]
38 × 12 mm at 117 / 73.4 · Content: Product name and strength · Method: Marburg Medium, blind emboss
Keep 6 mm from creases and 3 mm from the coding window.

4 Reading direction: top closure up [Reading direction]
10 × 24 mm at 131 / 113.9 · Direction: up
Front text reads with the top tuck at the top.

5 Side seam glue [Glue area]
13 × 112 mm at 1.5 / 69.9 · Method: Cold glue, 2 lines
No ink, no varnish on the glue flap.

6 Glue contact (inside of Side B) [Glue area]
10 × 111 mm at 197.5 / 70.4
Matching unvarnished strip on the inside of the joint (reverse side).

7 Pharmacode (Laetus) [Barcode / Pharmacode]
6 × 30 mm at 22 / 74.4 · Content: Pharmacode, component ID · Module / x-dim (mm): 0.5 / 1.5 · Direction: up
Bars perpendicular to the machine direction; read on the folder-gluer.

8 Strength colour band [Visual edge mark / colour code]
48 × 4 mm at 160 / 68.4 · Colour: Pantone per strength
Band bleeds over the top crease so it is visible on the closed carton.

9 ATD: tear strip (top) [Tamper evidence (ATD)]
48 × 5 mm at 112 / 63.4 · Method: Perforation 1/1 mm
Keep text 2 mm away from the perforation.

Sample: parametric reconstruction of a standard style. Not a supplier die — not for production.
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